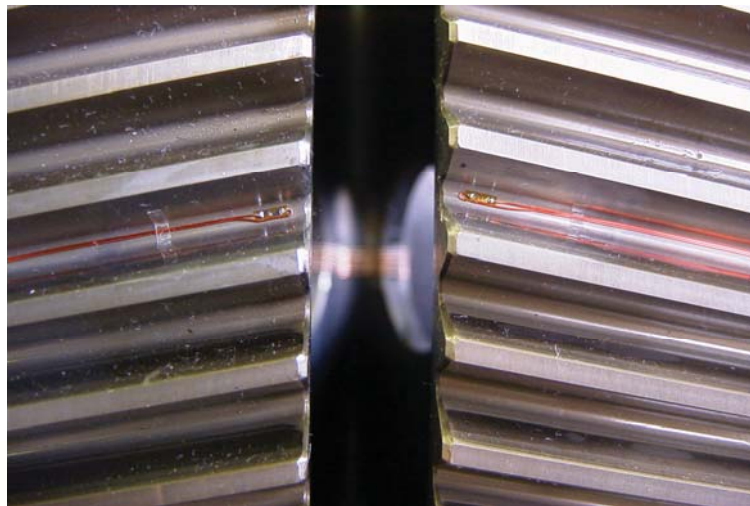
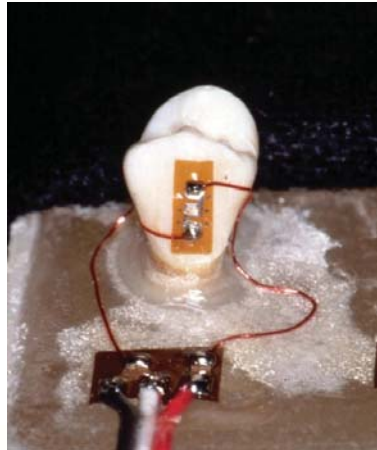
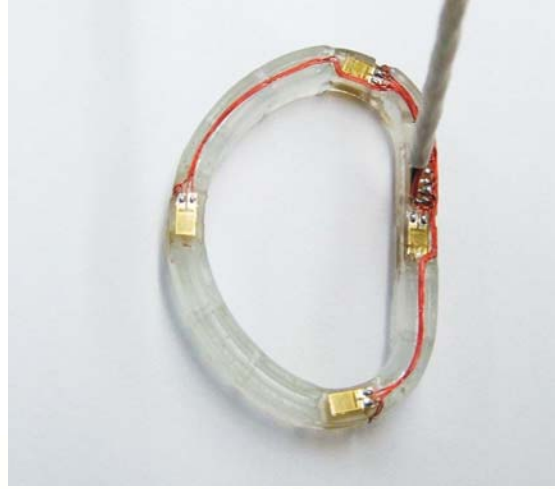


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Strain Definition

Strain is defined as the ratio of the change in length to the original length

$$\text{Strain, } \varepsilon = \frac{\text{change in length}}{\text{original length}} = \frac{\Delta L}{L}$$

Strain Definition

Micro Strain, $\mu\varepsilon$ = 0.000001 Metres/ Metre, inches/inch

1 micron in a metre = 6nm on a 6mm gauge!

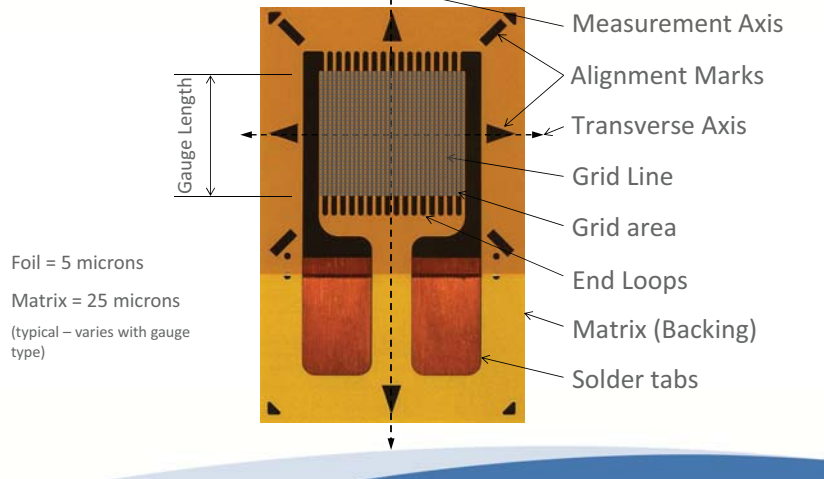
Visible light is 400-700nm

1% Elongation = 10,000 $\mu\varepsilon$

0.1% Elongation = 1,000 $\mu\varepsilon$

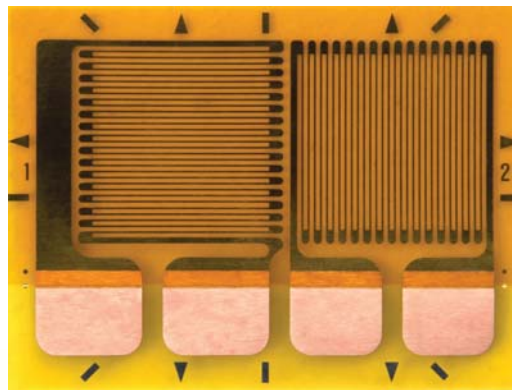
1,000 $\mu\varepsilon$ - 1,200 $\mu\varepsilon$ = Yield point of Mild Steel

Strain Gauge Terminology



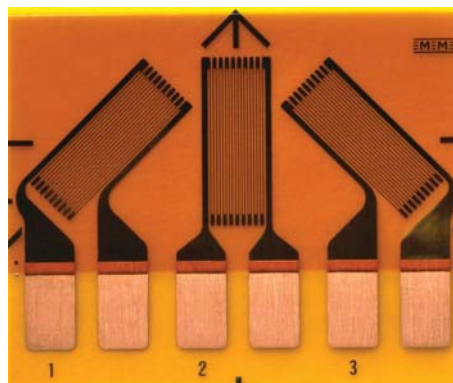
Strain Gauge Patterns

'T' Rosette

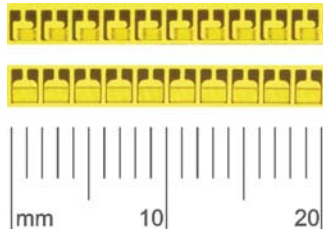


Strain Gauge Patterns

3 Element 45 degree Rosette



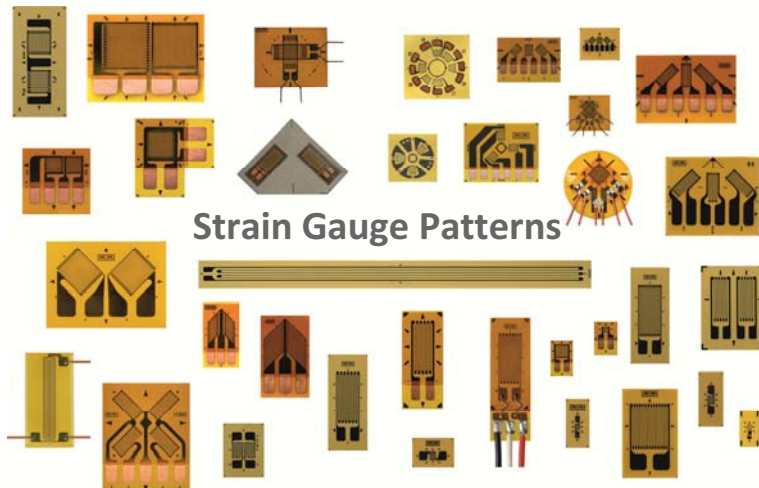
Strain Gauge Patterns Strip Gauge



Strain Gauge Patterns Shear or Torsional Gauge 1/2 Bridge



Strain Gauge Patterns



Common Resistances

- 120 Ohms
- 350 Ohms (most common)
- 1,000 Ohms
- 5,000 Ohms

Gauge Factor

(sensitivity/calibration factor)

$$K = \frac{\Delta R/R}{\Delta L/L}$$

- Where:
- L = Initial Length of Installed Gauge
 - R = Initial Resistance of Installed Gauge
 - ΔL = Change in Length
 - ΔR = Change in Resistance

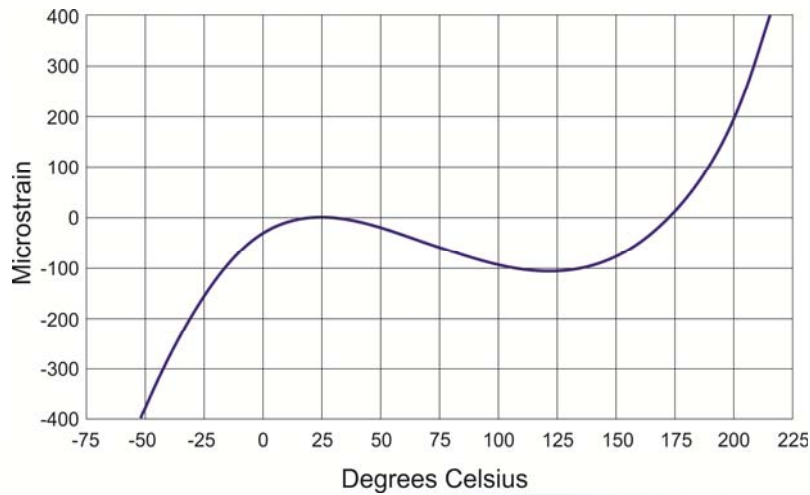
Resistance Change per microstrain

$$\Delta R = K \epsilon R$$

$$\Delta R = 2.1E^{-6} \cdot 350$$

$$= 0.0007\Omega$$

Thermal Output



Surface Preparation

- Chemical compatibility
- Minimum material removal
 - Avoid broken fibres
- Smooth or textured



Common Adhesives

(more than 20 available)

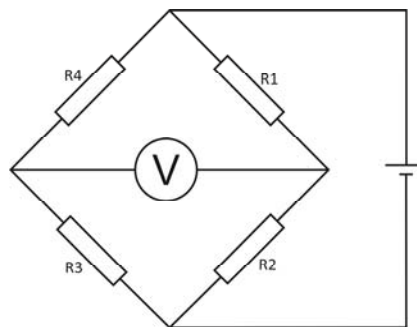
- Instant
 - M-Bond-200 (Cyanoacrylate)
 - Short term (up to 1 year)
- Cold Cure
 - M-Bond-AE10 (100% Solids Epoxy)
 - Long term (20+ years), moisture resistant, gap filling
- Heat Cure
 - M-Bond-610 (Solvent-thinned Epoxy Phenolic)
 - Long term (30+ years), wide temperature range, ideal for transducers

Common Protective Coatings

(more than 20 available)

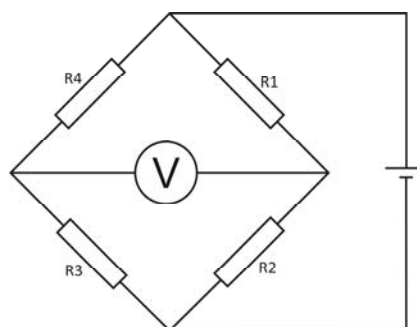
- Laboratory
 - Polyurethane, Acrylic
 - M-Coat A, D
- Field Applications
 - Butyl, Polysulphide, Silicone
 - M-Coat F, J, 3145

The Wheatstone Bridge



Sir Charles Wheatstone
1802-1875

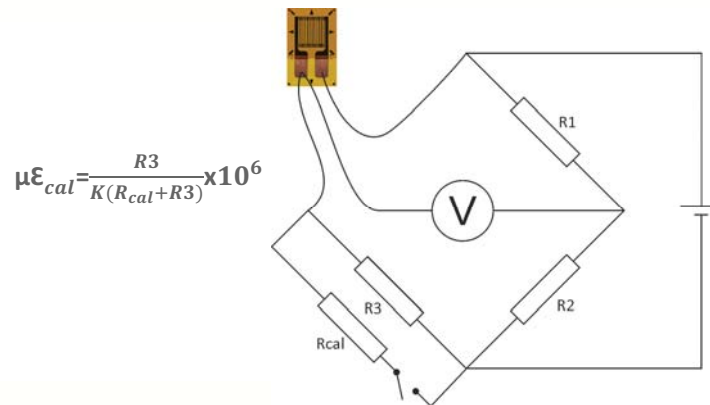
The Wheatstone Bridge



$$V_{out} = \frac{KV\varepsilon N}{4}$$

K = gauge factor
V = excitation voltage
 ε = strain
N = number of active arms

Shunt Calibration



Instrumentation

- Variable Bridge Excitation
 - Minimise grid power density
 - 2V maximum
- Should Accept Common Resistances
 - 350 ohms
 - 1000 ohm
- Easy to use



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